



MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: **FUSOR METAL ADH B.L.C,MED,PT.A**
Product Use/Class: **ACRYLIC ADHESIVE, PART 1 OF 2**
Reference: Applies to Stock Number 108B, 109B, T30

LORD CORPORATION
111 LORD DRIVE
CARY, NC 27512-8012

TRANSPORTATION EMERGENCY:
CHEMTREC 24 HR EMERGENCY NO.
800 424-9300
(Outside Continental U.S. 703 527-3887)

INFORMATION TELEPHONE:
814 868-3611

NON-TRANSPORTATION EMERGENCY:
814 763-2345

EFFECTIVE DATE: 2/1/2005

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Chemical Name</u>	<u>CAS Number</u>	<u>Weight % Less Than</u>	<u>ACGIH TLV- TWA</u>	<u>ACGIH TLV- STEL</u>	<u>OSHA PEL- TWA</u>	<u>OSHA PEL- CEILING</u>	<u>Skin</u>
Methyl methacrylate	80-62-6	35.0 %	50 ppm	100 ppm	410 mg/m3 100 ppm	N.E.	N.A.
Methacrylate Blend	PROPRIETARY	5.0 %	N.E.	N.E.	N.E.	N.E.	N.A.
Methacrylate phosphate ester	PROPRIETARY	5.0 %	N.E.	N.E.	N.E.	N.E.	N.A.
Methacrylic acid	79-41-4	5.0 %	20 ppm	N.E.	N.E.	N.E.	N.A.

N.A. - Not Applicable, N.E. - Not Established, S - Skin Designation

3. HAZARDS IDENTIFICATION

***** EMERGENCY OVERVIEW ***:** Off-white Paste, with Sweet odor. Flammable liquid. May cause allergic skin reaction. Causes skin and eye irritation. Causes respiratory tract irritation.

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Causes eye irritation.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: May cause skin sensitization. May cause dermatitis. Causes skin irritation.

EFFECTS OF OVEREXPOSURE - INHALATION: May be severely irritating to the nose, throat and respiratory tract. May cause headache and nausea.

EFFECTS OF OVEREXPOSURE - INGESTION: Harmful if swallowed. Ingestion is not an expected route of entry in industrial or commercial uses.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: Chronic skin contact may cause dermatitis.

PRIMARY ROUTE(S) OF ENTRY: Skin Contact, Inhalation, Ingestion, Eye Contact

4. FIRST AID MEASURES

FIRST AID - EYE CONTACT: Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

FIRST AID - SKIN CONTACT: Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

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FIRST AID - INHALATION: Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. Give victim one or two glasses of water or milk. Call a physician or poison control center immediately for further instructions. Never give anything by mouth to an unconscious person.

5. FIRE-FIGHTING MEASURES

FLASH POINT: 60 °F, 15 °C
Setaflash Closed Cup

LOWER EXPLOSIVE LIMIT (%): 1.6 %(V)
UPPER EXPLOSIVE LIMIT (%): 8.8 %(V)

AUTOIGNITION TEMPERATURE: N.D.

EXTINGUISHING MEDIA: Carbon Dioxide, Dry Chemical, Foam, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Flammable liquid and vapor. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks, open flame, and other sources of ignition. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

SPECIAL FIREFIGHTING PROCEDURES: Wear full firefighting protective clothing, including self-contained breathing apparatus (SCBA). If water is used, fog nozzles are preferable.

6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Keep non-essential personnel a safe distance away from the spill area. Remove all sources of ignition (flame, hot surfaces, and electrical, static or frictional sparks). Avoid breathing vapors. Use self-contained breathing equipment. Notify appropriate authorities if necessary. Avoid contact. Using non-sparking tools, scoop the spilled material into a container for proper disposal. (If necessary, use inert absorbent material to aid in containing the spill).

7. HANDLING AND STORAGE

HANDLING: Keep closure tight and container upright to prevent leakage. Ground and bond containers when transferring material. Avoid skin and eye contact. Wash thoroughly after handling. Avoid breathing of vapor or spray mists. Do not handle until all safety precautions have been read and understood. Use with adequate ventilation. Because empty containers may retain product residue and flammable vapors, keep away from heat, sparks and flame; do not cut, puncture or weld on or near the empty container. Do not smoke where this product is used or stored.

STORAGE: Refer to OSHA 29CFR Part 1910.106 "Flammable and Combustible Liquids" for specific storage requirements. Store only in well-ventilated areas. Keep container closed when not in use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits. Sufficient ventilation (using explosion-proof equipment) should be provided to prevent flammable vapor/air mixtures from accumulating.

RESPIRATORY PROTECTION: Use a NIOSH approved air-purifying organic vapor respirator if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air-supplied respirator. Observe OSHA regulations (29CFR 1910.134) for respirator use.

SKIN PROTECTION: Use neoprene, nitrile, or rubber gloves to prevent skin contact.

EYE PROTECTION: Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

OTHER PROTECTIVE EQUIPMENT: Use disposable or impervious clothing if work clothing contamination is likely. Remove and wash contaminated clothing before reuse.

HYGIENIC PRACTICES: Wash hands before eating, smoking, or using toilet facility. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

ODOR:	Sweet	BOILING RANGE:	140 °F - 322 °F
APPEARANCE:	Off-white	VAPOR PRESSURE:	N.D.
PHYSICAL STATE:	Paste	VAPOR DENSITY:	Heavier than Air
ODOR THRESHOLD:	N.D.	EVAPORATION RATE:	Faster than n-butyl-acetate.
SOLUBILITY IN H2O:	Insoluble	DENSITY, LB/GL:	9.42 lb/gal
pH:	N.A.	VOLATILE BY WEIGHT:	0.00 %
FREEZE POINT:	N.D.	VOLATILE BY VOLUME:	0.00 %
COEFFICIENT OF WATER/OIL DISTRIBUTION:	N.D.		

(See section 16 for abbreviation legend)

10. STABILITY AND REACTIVITY

CONDITIONS TO AVOID: Storage above 100 degrees F and below 32 degrees F. Exposure to sunlight, ultraviolet light irradiation. Avoid dropping or puncture of containers.

INCOMPATIBILITY: Inorganic acids, organic acids, caustics, amines, peroxides, polymerization inhibitors.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide, oxides of nitrogen.

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur under normal conditions.

STABILITY: Product is stable under normal storage conditions.

11. TOXICOLOGICAL INFORMATION

PRODUCT LD50	(ORAL)	No Data
	(DERMAL)	No Data
PRODUCT LC50		No Data

12. ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION: No Information

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

14. TRANSPORT INFORMATION

DOT PROPER SHIPPING NAME:	Adhesives
DOT HAZARD CLASS:	3
SECONDARY HAZARD:	None
DOT UN/NA NUMBER:	1133

PACKING GROUP: II
EMERGENCY RESPONSE GUIDE NUMBER: 128

The listed transportation classification applies to non-bulk road shipments. It does not address regulatory variations due to changes in package size, mode of shipment or other regulatory descriptors. For the most accurate shipping information, refer to your transportation/compliance department.

15. REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS: AS FOLLOWS -

This product is considered hazardous as defined by 29 CFR 1910.1200 (OSHA HazCom Standard.)

SARA SECTION 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS Number</u>	<u>Weight % Less Than</u>
Methyl methacrylate	80-62-6	35.0 %

TOXIC SUBSTANCES CONTROL ACT:

INVENTORY STATUS

The chemical substances in this product are on the TSCA Section 8 Inventory.

EXPORT NOTIFICATION

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

<u>Chemical Name</u>	<u>CAS Number</u>
Inhibitor	PROPRIETARY

16. OTHER INFORMATION

HMIS RATINGS - HEALTH: 2 **FLAMMABILITY:** 3 **PHYSICAL HAZARD:** 1

* - Indicates a chronic hazard; see Section 3

VOLATILE ORGANIC COMPOUNDS (Calculated): 0 lb/gal, 0 g/l

LEGEND: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

DISCLAIMER

The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.



MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: **FUSOR METAL ADH B.L.C,MED,PT.B**
Product Use/Class: **ACRYLIC ADHESIVE, PART 2 OF 2**
Reference: Applies to Stock Number 108B, 109B, T30

LORD CORPORATION
111 LORD DRIVE
CARY, NC 27512-8012

TRANSPORTATION EMERGENCY:
CHEMTREC 24 HR EMERGENCY NO.
800 424-9300
(Outside Continental U.S. 703 527-3887)

INFORMATION TELEPHONE:
814 868-3611

NON-TRANSPORTATION EMERGENCY:
814 763-2345

EFFECTIVE DATE: 2/1/2005

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Chemical Name</u>	<u>CAS Number</u>	<u>Weight % Less Than</u>	<u>ACGIH TLV- TWA</u>	<u>ACGIH TLV- STEL</u>	<u>OSHA PEL- TWA</u>	<u>OSHA PEL- CEILING</u>	<u>Skin</u>
Epoxy resin	PROPRIETARY	30.0 %	N.E.	N.E.	N.E.	N.E.	N.A.
Dibutyl phthalate	84-74-2	5.0 %	5 mg/m3	N.E.	5 mg/m3	N.E.	N.A.
Benzoyl peroxide	94-36-0	5.0 %	5 mg/m3	N.E.	5 mg/m3	N.E.	N.A.

N.A. - Not Applicable, N.E. - Not Established, S - Skin Designation

3. HAZARDS IDENTIFICATION

*** **EMERGENCY OVERVIEW** ***: Black Paste, with Mild odor. May cause skin and eye irritation. May cause allergic skin reaction. May cause respiratory tract irritation.

EFFECTS OF OVEREXPOSURE - EYE CONTACT: May cause eye irritation.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: May cause skin irritation. May cause skin sensitization. May cause dermatitis.

EFFECTS OF OVEREXPOSURE - INHALATION: May cause respiratory tract irritation.

EFFECTS OF OVEREXPOSURE - INGESTION: Harmful if swallowed. Ingestion is not an expected route of entry in industrial or commercial uses.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: Chronic skin contact may cause dermatitis.

PRIMARY ROUTE(S) OF ENTRY: Skin Contact, Inhalation, Ingestion, Eye Contact

4. FIRST AID MEASURES

FIRST AID - EYE CONTACT: Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

FIRST AID - SKIN CONTACT: Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

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FIRST AID - INHALATION: Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. Give victim one or two glasses of water or milk. Call a physician or poison control center immediately for further instructions. Never give anything by mouth to an unconscious person.

5. FIRE-FIGHTING MEASURES

FLASH POINT: 201 °F, 93 °C
Setaflash Closed Cup

LOWER EXPLOSIVE LIMIT (%): Not Applicable
UPPER EXPLOSIVE LIMIT (%): Not Applicable

AUTOIGNITION TEMPERATURE: N.D.

EXTINGUISHING MEDIA: Carbon Dioxide, Dry Chemical, Foam, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

SPECIAL FIREFIGHTING PROCEDURES: Wear full firefighting protective clothing, including self-contained breathing apparatus (SCBA). If water is used, fog nozzles are preferable.

6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Avoid breathing vapors. Use self-contained breathing equipment. Notify appropriate authorities if necessary. Contain and remove with inert absorbent material. Avoid contact. Keep non-essential personnel away from spill area. Before attempting cleanup, refer to hazard caution information in other sections of the MSDS form.

7. HANDLING AND STORAGE

HANDLING: Keep closure tight and container upright to prevent leakage. Avoid skin and eye contact. Wash thoroughly after handling. Avoid breathing of vapor or spray mists. Do not handle until all safety precautions have been read and understood. Empty containers should not be re-used. Use with adequate ventilation.

STORAGE: Store only in well-ventilated areas. Keep container closed when not in use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits.

RESPIRATORY PROTECTION: Use a NIOSH approved air-purifying organic vapor respirator if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air-supplied respirator. Observe OSHA regulations (29CFR 1910.134) for respirator use.

SKIN PROTECTION: Use neoprene, nitrile, or rubber gloves to prevent skin contact.

EYE PROTECTION: Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

OTHER PROTECTIVE EQUIPMENT: Remove and wash contaminated clothing before reuse.

HYGIENIC PRACTICES: Wash hands before eating, smoking, or using toilet facility. Do not smoke in any chemical handling or storage area. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

ODOR:	Mild	BOILING RANGE:	642 °F - 642 °F
APPEARANCE:	Black	VAPOR PRESSURE:	N.D.
PHYSICAL STATE:	Paste	VAPOR DENSITY:	Heavier than Air
ODOR THRESHOLD:	N.D.	EVAPORATION RATE:	Not Applicable
SOLUBILITY IN H2O:	Insoluble	DENSITY, LB/GL:	15 lb/gal
pH:	N.A.	VOLATILE BY WEIGHT:	0.00 %
FREEZE POINT:	N.D.	VOLATILE BY VOLUME:	0.00 %
COEFFICIENT OF WATER/OIL	N.D.		
DISTRIBUTION:			

(See section 16 for abbreviation legend)

10. STABILITY AND REACTIVITY

CONDITIONS TO AVOID: High temperatures.

INCOMPATIBILITY: Strong acids, bases, and strong oxidizers.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide.

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur under normal conditions.

STABILITY: Product is stable under normal storage conditions.

11. TOXICOLOGICAL INFORMATION

PRODUCT LD50	(ORAL)	No Data
	(DERMAL)	No Data
PRODUCT LC50		No Data

12. ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION: No Information

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

14. TRANSPORT INFORMATION

This product is NOT REGULATED for non-bulk road shipments. For the most accurate shipping information, refer to your transportation/compliance department regarding changes in package size, mode of shipment or other regulatory descriptors.

15. REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS: AS FOLLOWS -

This product is considered hazardous as defined by 29 CFR 1910.1200 (OSHA HazCom Standard.)

SARA SECTION 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS Number</u>	<u>Weight % Less Than</u>
Benzoyl peroxide	94-36-0	5.0 %
Dibutyl phthalate	84-74-2	5.0 %

TOXIC SUBSTANCES CONTROL ACT:

INVENTORY STATUS

The chemical substances in this product are on the TSCA Section 8 Inventory.

EXPORT NOTIFICATION

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

<u>Chemical Name</u>	<u>CAS Number</u>
Epoxy resin	PROPRIETARY

16. OTHER INFORMATION

HMS RATINGS - HEALTH: 2 FLAMMABILITY: 1 PHYSICAL HAZARD: 1

* - Indicates a chronic hazard; see Section 3

VOLATILE ORGANIC COMPOUNDS (Calculated): 0 lb/gal, 0 g/l

LEGEND: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

DISCLAIMER

The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.